



# 第209回触媒化学研究センター談話会

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演 題 : Selective catalytic reduction of NO<sub>x</sub> over Ag/Al<sub>2</sub>O<sub>3</sub> catalyst by hydrocarbons

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日 時 : 2006年11月14日 (火)  
13:30-14:30

会 場 : 北海道大学創成科学研究棟  
4階 セミナー室 04-213・214号室

## 要 旨 :

Nitrogen oxides in exhaust gases from automobiles and stationary facilities have been causing serious air pollution in urban areas. The selective catalytic reduction (SCR) of NO<sub>x</sub> with hydrocarbons is a potential method to remove NO<sub>x</sub> from oxygen rich exhausts.

Our recent research works on the selective catalytic reduction (SCR) of diesel engine NO<sub>x</sub> by hydrocarbons over alumina-supported silver (Ag/Al<sub>2</sub>O<sub>3</sub>) were reviewed. The reaction mechanism of the SCR of NO<sub>x</sub> by C<sub>2</sub>H<sub>5</sub>OH over Ag/Al<sub>2</sub>O<sub>3</sub> was studied using in situ DRIFTS and DFT calculations. A novel enolic species originating from the partial oxidation of C<sub>2</sub>H<sub>5</sub>OH and C<sub>3</sub>H<sub>6</sub>, was found on the surface of Ag/Al<sub>2</sub>O<sub>3</sub> during the SCR of NO<sub>x</sub> by in situ DRIFTS, which was also supported by DFT calculations. Based on this, a mechanism of the NO<sub>x</sub> reduction was proposed, which can successfully explain the high efficiency of the NO<sub>x</sub> reduction by C<sub>2</sub>H<sub>5</sub>OH over Ag/Al<sub>2</sub>O<sub>3</sub>. The SCR of NO<sub>x</sub> with various reductants over Ag/Al<sub>2</sub>O<sub>3</sub> in the presence of excess oxygen was also investigated in more details. Attention was particularly focused on the mechanistic difference in the SCR of NO<sub>x</sub> with different reductants over Ag/Al<sub>2</sub>O<sub>3</sub>, and on the influence of SO<sub>2</sub> on the SCR of NO<sub>x</sub> with different reductants over Ag/Al<sub>2</sub>O<sub>3</sub>. The engine bench tests showed that the average NO<sub>x</sub> conversion was greater than 80% in the diesel engine exhaust temperature range of 300-400 °C using our catalytic converter with C<sub>2</sub>H<sub>5</sub>OH as reductant, which represents a leap from the Euro II standard to the Euro III standard for NO<sub>x</sub> emission control in diesel engines.

In conclusion, the C<sub>2</sub>H<sub>5</sub>OH-SCR of NO<sub>x</sub> over Ag/Al<sub>2</sub>O<sub>3</sub> catalyst is a kind of potential technology for cleaning NO<sub>x</sub> in various oxygen-rich exhausts of diesel engine and lean burn gasoline engine.

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